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# **EC-Series**

# **Technical Data Sheet**

# 1. FIELDS OF APPLICATION

Solvent-based ink series for printing onto coated aluminium, coated and uncoated paper.

# 2. PROPERTIES

- Free from phthalates and nitrocellulose
- Alternative to NC-based inks with comparable properties and fastnesses
- Meets the requirements of the pharmaceutical industry
- High colour strength, brilliance and yield
- Low solvent retention
- High heat pressure resistance
- The ink series corresponds to the provisions of Regulation (EC) No. 1935/2004 when properly used.

#### 3. FASTNESS INFORMATION

Inks of series EC are scratch-proof, resistant to adhesive tape and sealing resistant (the temperature depends on the print substrate).

Other fastness characteristics depend on the pigmentation and the used printing substrates. Special fastness information can be provided upon request.

Fastness examinations should not be conducted sooner than 24 hours after the printing process.

#### 4. RANGE OF COLOURS

Gravure and flexo printing ink:

Reflex Blue Black Lacquer		ZFEC-5116673 ZFEC-9116675 ZFEC-0116674	
Flexo printing ink:			
Yellow Orange Red White	PY 13 PR 48:2 PR 48:1	ZFEC-2116643 ZFEC-3116657 ZFEC-3116656 ZFEC-1116661	

(additional shades are available upon request)

# **Flexo-/Gravure Printing**

#### 5. ADDITIVES

Thinner (EP)	002001
Quick Drying Agent (EA)	002002

#### 6. STORAGE

RUCO guarantees a shelf life of 12 months; this storage period should not be exceeded.

The recommended storage temperature is 10°C to 50°C.

Corrosion protected containers must be used when refilling the inks.

# 7. PRECAUTIONS

For further information regarding safety, storage and environmental aspects, please refer to the Material Safety Data Sheet (MSDS).

Please do not hesitate to contact our Application Engineering department if you require additional technical information.

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This information is given to the best of our knowledge. As for the great variety of possible influences during the manufacturing process, we advise to carry out suitable tests for the intended application prior to production. No legally binding guarantee of certain properties or of the suitability for a definite application purpose can be derived from the above information. Data Sheet EC-Series\_20210616-3